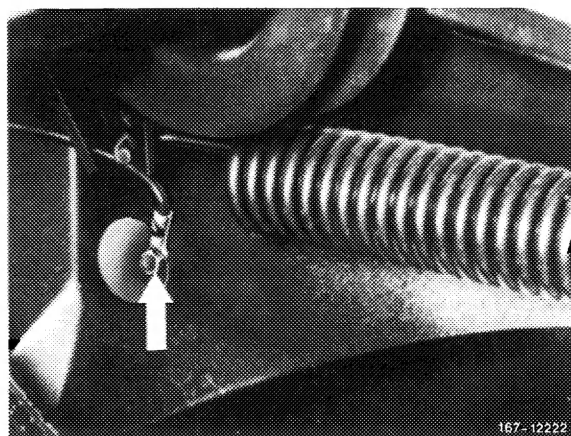


### Removal 1st version

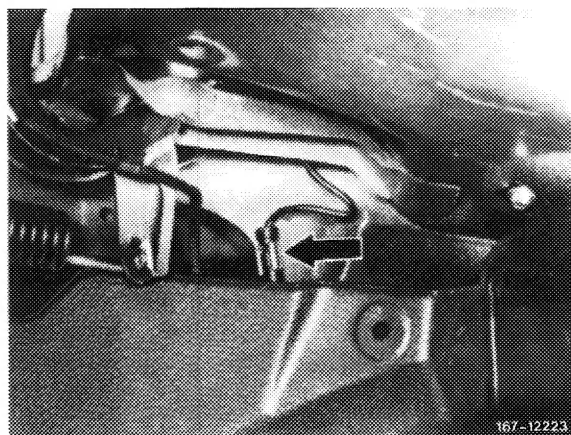
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1 Unscrew ground wire of back window defogger located in trunk on right hand side.



2 Disconnect plus wire at connector (left in trunk).

3 Remove left and right rear pillar trim (68-449).

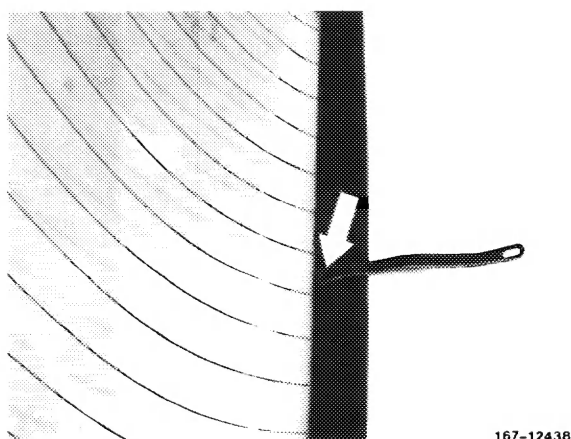


### Removal 2nd version

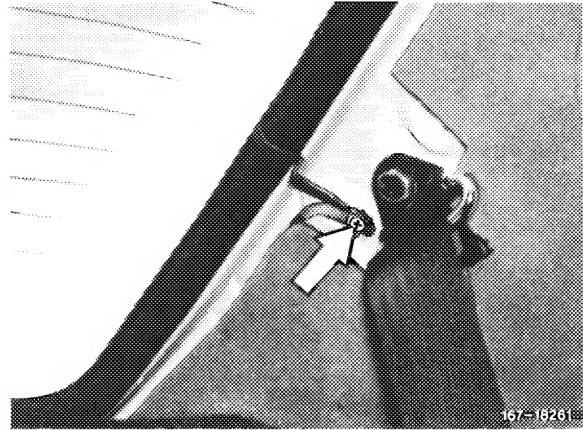
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**Note:** This version is evident by the air flow guide rails on the rear pillar.

4 Remove left and right rear pillar trim (68-449).



5 Disconnect electric wires at connector on left and right rear pillars.

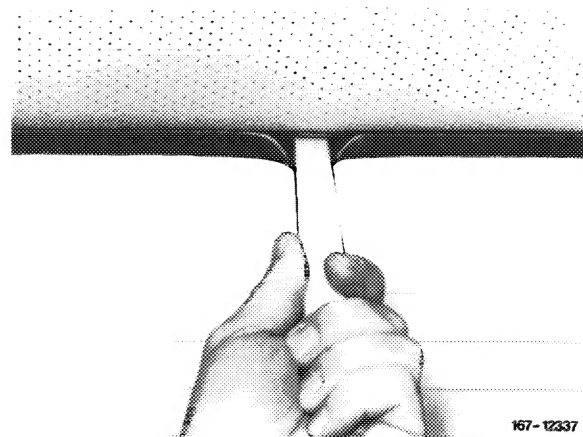


6 Slide back rubber frame from inside of car with a plastic wedge placed behind spot welded flange of window opening.

7 Remove back window by pressing out carefully from inside of car. Be carefull not to damage contact wires or side air flow guide rails!

8 Remove ornamental frame on back window.

9 Take rubber frame off of back window.



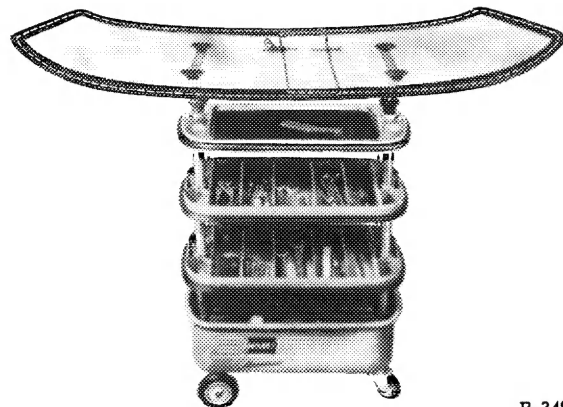
#### Installation

10 Place back window on an appropriate support with its convex surface facing down.

11 Install rubber frame on back wondow.

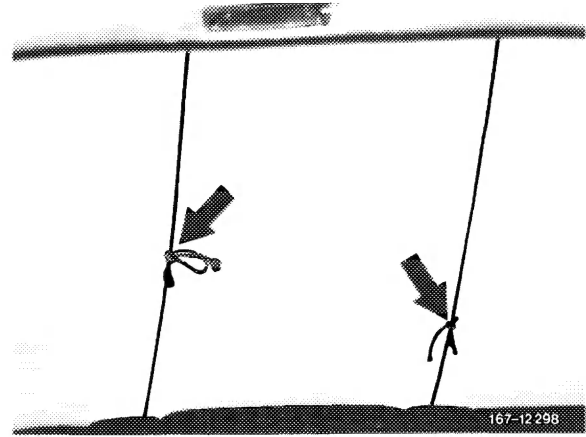
12 Install ornamental frame in rubber frame.

**Note:** Prior to mounting cover, fill upper joint of ornamental frames with MB window sealing compound so that no water can flow under cover over back window.



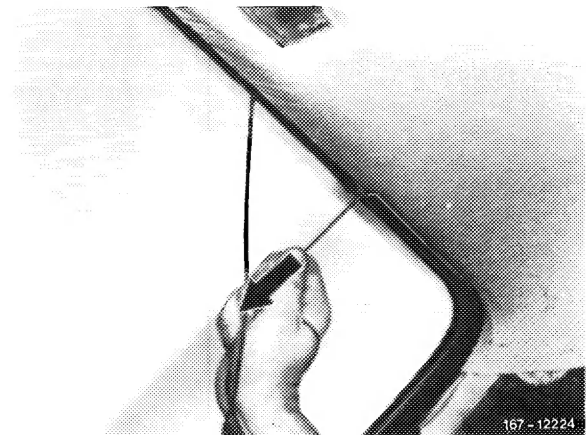
13 Place two lubricated cords in holding slot of rubber frame and rub in rubber frame with glycerine or talcum powder.

14 Install pre-assembled back window with rubber frame in window opening from outside and align.



15 Apply light pressure against back window, while at the same time a helper on inside of car lifts sealing lip of rubber frame over spot welded flange of window opening by pulling out the cord, starting at the bottom.

**Note:** Pull off cord parallel to window glass, to prevent damage on rubber lip.



16 Make seal between glass and rubber frame as well as body and rubber frame with MB window sealing compound, Part number 001 989 31 20.

17 Continue installation in reverse of removal.

**Note:** Excessive sealing compound can be removed with adhesive tape.

